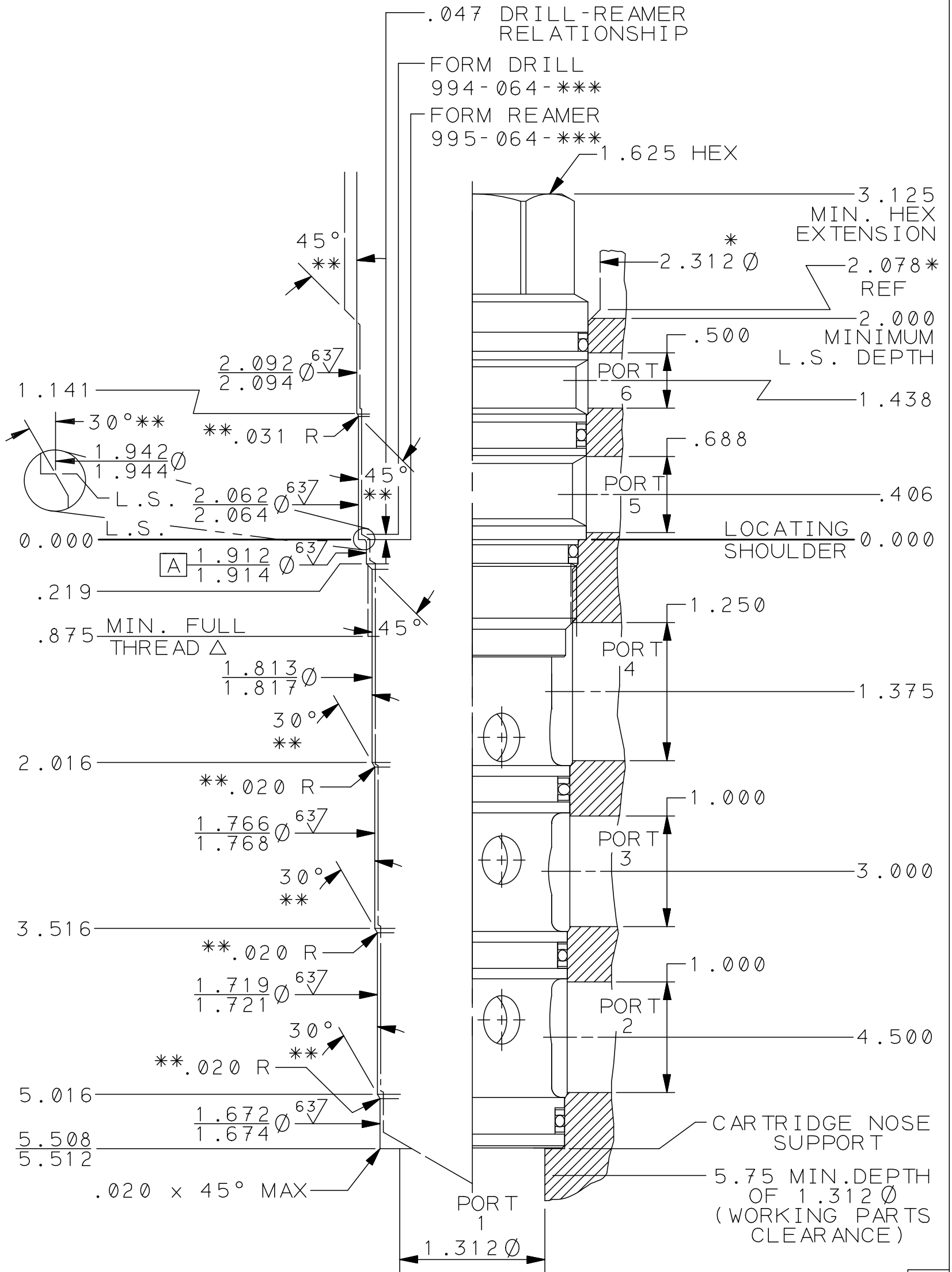


T-64A CAVITY DETAILS

(ALL DIMENSIONS ARE IN INCHES)  
 ΔM48 x 2.0-6H ISO (METRIC) THREAD  
 1.8386/1.8474 PITCH DIA.



LET	REVISION	DATE	DRN	CHK	REL
A	REDRAWN IN NEW FORMAT.	22 JAN93	BRS		
B	.002 CONCENTRICITY WAS .001	04AUG99	DAS		8372
C	REVISOR TOOLING P/N, REVISED DIMS FOR CAVITY / TOOLING CONSISTENCY.	31MAY11	JRS	RCL	10164

UNLESS OTHERWISE SPECIFIED	TITLE
DIMENSION TOL	LET T-64A CAVITY DIMENSIONS, TOOLING, PORTING
.x ±.030	SCALE REF. SERIES 4
.xx ±.015	DRAWN CHECK
.xxx ±.005	DAS
ANGLE TOL ± 1/2	RELEASE
FINISH 80°	DATE
REMOVE ALL BURS	DATE

REVISION	PART NO.	TITLE
C	T-64A	INCH SHEET 1 OF 3



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⊙ .002 A THREAD AND ALL DIAMETERS

\* SOCKET WRENCH CLEARANCE DIAMETER. (994-064-\*\*\* MAJOR DIAMETER)  
 MINIMUM CENTERLINE-TO-EDGE DISTANCE: 1.531  
 MINIMUM CENTERLINE-TO-CENTERLINE DISTANCE: 2.469  
 NBOM CALLOUT: SUN STD T-64A CAVITY  
 NBOM CODE: T64A

\*\* ALL O-RING "LEAD IN'S" TO BE SMOOTH AND FREE OF NICKS AND SHARP EDGES.

REVISION C PART NO. T-64A INCH SHEET 1 OF 3