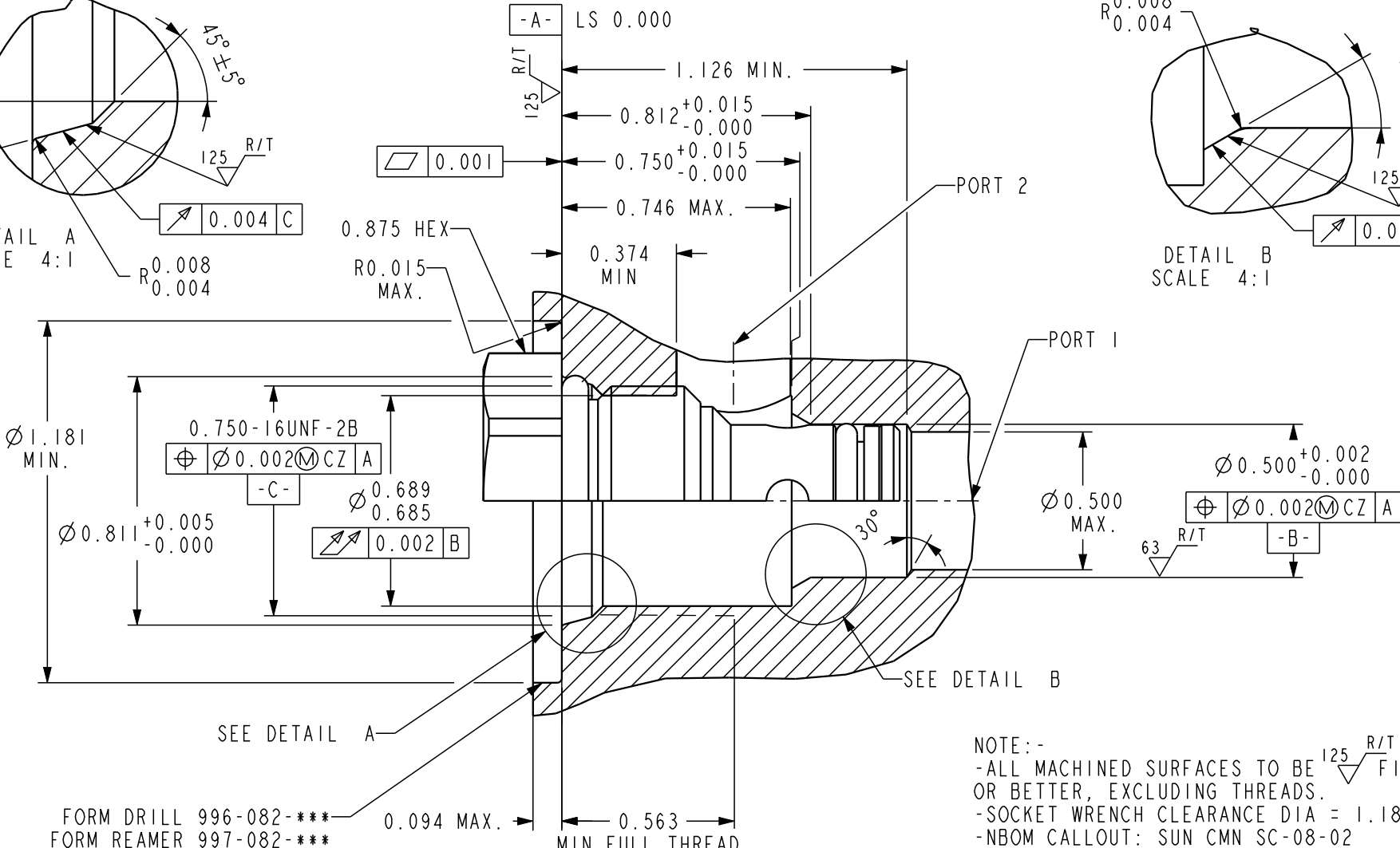
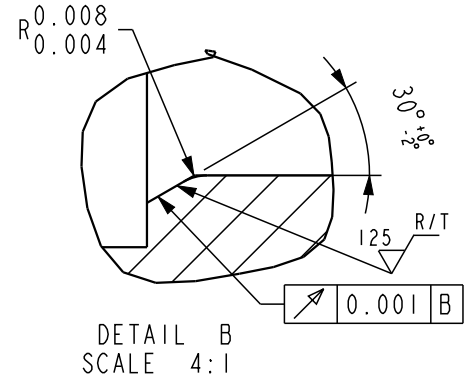
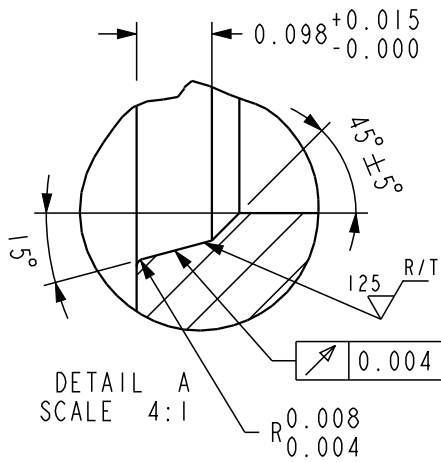


COMMON CAVITY 08-02
 (ALL DIMENSION IN INCHES)
 0.750-16UNF-2B THREAD



FORM DRILL 996-082-***
 FORM REAMER 997-082-***
 0.031 DRILL-REAMER RELATIONSHIP

NOTE:-
 -ALL MACHINED SURFACES TO BE 125 R/T FINISH OR BETTER, EXCLUDING THREADS.
 -SOCKET WRENCH CLEARANCE DIA = 1.181
 -NBOM CALLOUT: SUN CMN SC-08-02
 -NBOM CODE: SC0802
 -O-RING "LEAD IN'S" TO BE SMOOTH AND FREE OF NICKS AND SHARP EDGES.
 -REFERENCE ISO/TR 17209

								TITLE COMMON CAVITY 08-02			REV A	PN SC-08-02
						DIMENSION TOL .XX = ± .015 .XXX = ± .003 ANGLE TOL ± 1° FINISH 80 REMOVE ALL BURRS .005 MAX. BREAK MACHINING STANDARD S-180 IAW ASME Y14.100		SC 1:1	REF -	MATL -	1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 362-1200	
						DWN PSD	CHK CL	HT TR -				
A	RELEASED	22APR21	JRS	CL	21474	DATE 5APRIL21	DATE 14APRIL21	FNH -				
REV	NOTES	DATE	DWN	CHK	ECR							